



### DRILLING CHOKE TRIM REPLACEMENT

- I. Choke Size = 2.75" Diameter Gate/Seat (Non-Sealing)
  1. Gate - PN 40110
    - a. Pulling Tool - PN 40927-1
  2. Seat - PN 41805-3
    - a. Pulling Tool - PN 41360
- II. Choke Size = 2.00" Diameter Gate/Seat (Non Sealing)
  1. Gate - PN 40991 or 614415-01
    - a. Pulling Tool - PN 706610
  2. Seat - PN 40990 (Obsolete with one O-ring)
  3. Seat - PN 41805-1 (two O-rings)
    - a. Pulling Tool - 40054-01  
for 10,000 psi w.p. choke
    - b. Pulling Tool - 40054-01  
for 15,000 psi w.p. choke
- III. Choke Size = 2.00" Diameter Gate/Seat (Positive Seal)
  1. Gate (Sealing) - PN 614415-01
    - a. Pulling Tool - PN 706610
  2. Seat - 2.00 dia. - PN 614387-02  
W/1.750 orifice
    - a. Pulling Tool - PN 614445-3  
for 10,000 psi w.p. choke
    - b. Pulling Tool - PN 614445-3  
for 15,000 psi w.p. choke
- IV. Operator Assembly make-up wrench - 40116 (hydraulic actuator)  
Operator Assembly make-up wrench - 41535 (manual actuator)

#### IMPORTANT NOTE - 2" Dia. Gate and Seat

1. When using the choke with a non-sealing seat, PN 40990 or PN 41805-1 either the non-sealing gate PN 40991 or the sealing gate 614415-01 may be used in the choke assembly.
2. When using the choke with a positive sealing seat PN 614387-02 only a positive sealing gate PN 614415-01 may be used in the choke assembly.