

DRILLING CHOKE OPERATOR MODIFICATIONS

The following modifications have been made to our standard drilling choke operators:

- (1) The addition of an MP-35N (high strength, low corrosion alloy) lockwasher behind the gate's rear retainer to ensure non-rotation.
- (2) The rear retainer has been shortened to accommodate the addition of the second lockwasher.
- (3) The replacement of the standard stainless steel lockwasher with a new MP-35N lockwasher.

NOTE: At the earliest convenience, these modifications should be made to existing field equipment.

