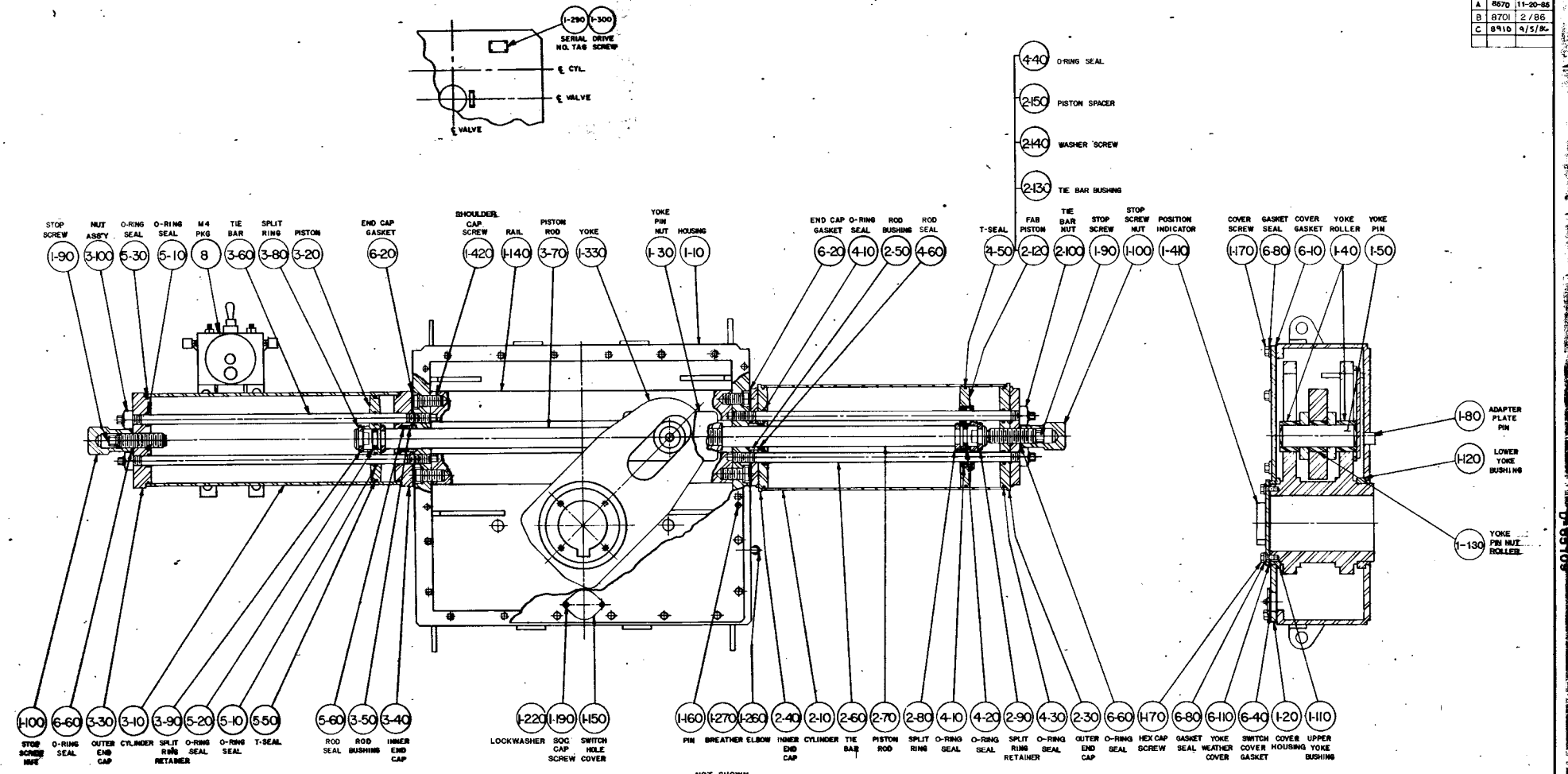
REVISIONS		
LTR	ECO	DATE
A	8670	11-20-85
B	8701	2/86
C	8910	9/5/86



NOT SHOWN

- 2-160 PIPE PLUG
- 2-170 BLEED VALVE
- 1-310 POSITION TAG CLOSED
- 1-320 POSITION TAG OPEN
- 7 TUBING & FITTINGS
- 6-150 GREASE
- 3-160 PIPE PLUG
- 3-170 BLEED VALVE

NOTES

1) SERIAL TAG (1-290) TO BE PLACED ON TOP OF COVER.

2) ALL PARTS SHOULD BE INSPECTED AND CAREFULLY CLEANED TO REMOVE ALL DIRT AND OTHER FOREIGN MATTER.

3) APPLY GREASE (6-150) LIBERALLY TO ALL COMPONENTS BEFORE ASSY.

4) INSPECT PER ES-6.

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GENERAL TOLERANCES UNLESS OTHERWISE SPECIFIED

	IN.	MM
DECIMAL:		
X	± .10	± 2.54
XX	± .030	± .762
XXX	± .005	± .127
ANGULAR	± 1°	
CONCENTRICITY	.005 T.I.R.	.127 T.I.R.
FILLETS	.030	.7648

DWN JIM JONES	DATE 11-20-85	TITLE: ASSEMBLY DRAWING TR1007-M4
CHK RGS	11-25-85	
APP'D ALL	11/25/85	
APP'D		
SURFACE FINISH √	REMOVE BURRS AND SHARP EDGES	
DO NOT SCALE DWG.	S.O. No.	L.O. No.
SCALE NONE	DWG SIZE D	PART No. 65109 C
		SHEET 1 OF 1 REV

GH BETTIS
A Galveston-Houston Company