



REVISIONS		
LN	ECN	DATE
A	8355	4-26-85

NOTES:

- 1.) ALL PARTS SHOULD BE INSPECTED AND CAREFULLY CLEANED TO REMOVE ALL DIRT AND FOREIGN MATTER.
- 2.) APPLY GREASE PER ESL-8 (5-30) LIBERALLY TO ALL COMPONENTS BEFORE ASSEMBLY.
- 3.) INSPECT PER ES-6.
- 4.) SOCKET SET SCREW IS ASSEMBLED AS PART OF TORQUE SHAFT ASSY (1-20). INSTALL USING LOCTITE 271.
- 5.) SOC. SET SCR'S (2-70) ARE ASSEMBLED USING RECTOR SEAL PER ESMA 4601.
- 6.) INNER SPRING ON GT110 & 450 SR8/10 ONLY.

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	CHK	APP'D	1-17-85	ASSEMBLY DRWG.	
	APP'D	APP'D	1-17-85	GT110/450/1350SR	
	APP'D	APP'D	1-17-85	ACTUATOR	
DO NOT SCALE DWG. SCALE NONE DWG SIZE B				PART No. D66194	A
				SHEET 1 OF 1	REV